

Suggested Method for Spray Application of 984-TC and other DYMAX Spray Together Conformal Coatings

SPRAY EQUIPMENT

Paasche Multiple Fluid Spray Gun

- Paasche BUS2RS-O Spray Gun
- U-O Tip
- BSR-15-0 Air Cap
- (2) 50 oz BINKS Pressure Cup

PRESSURE SETTINGS TO SPRAY LOW VISCOSITY COATINGS

- Pressure Pot #1 - 8-10 psi
- Pressure Pot #2 - 8-10 psi
- Gun Inlet Spray Pressure - 30-40 psi

Contact Paasche Airbrush Company at (847) 867-9191 for spray booth recommendations.

This recommended hand spray method can be incorporated with a moderate-to-high intensity curing system, which is available through DYMAX.

For further information, contact DYMAX Applications Engineering.

* To achieve atomization at 30-40 psi, replace spring U-2500 on the U-2260 cylinder assembly with a low tension spring.

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LIT140 05/18/1998