# **1045-M**

## LED-Curable Adhesive for Prefilled Syringe & Injection Device Assembly

LED Curable at 365 nm for Faster, Environmentally

Meets ISO 10993 Biocompatibility and

#### Friendly Processing

Very Low Extractables

Compatible with Autoclave Cleaning and Gamma, Eto, and E-Beam Sterilization

> Strong Adhesion to Glass, SS, ABS, and PC

Cytotoxicity Standards

Low Shrinkage

### Glass-Like Surface That Resists Yellowing

Very Low Viscosity for Faster Flow

1045-M was designed to address these prefilled syringe needle bonding challenges



#### Adhesive Dispensing

1045-M features a very low viscosity that allows it to flow easily onto components in 10 seconds versus the current 30+ second standard.

This product also has great shot-to-shot consistency and adhesive dome/fillet uniformity.

### Adhesive Curing

1045-M cures tack free with a glass-like surface that resists yellowing.

This adhesive cures in seconds with LED, allowing faster processing and higher throughput. LED curing also generates lower heat and consumes less energy for a greener process.



### Sterilization Survivability

1045-M achieves strong adhesion to substrates like glass, SS, ABS, and PC.

These bonds are strong and withstand the harsh cleaning and sterilization processes prefilled syringes undergo.



Dymax manufactures light-curable adhesives, coatings, and maskants, as well as compatible dispensing and curing equipment. We focus on creating solvent-free materials that cure clean, green, and fast, helping engineering teams accomplish more in less time and with less negative impact on the environment.

