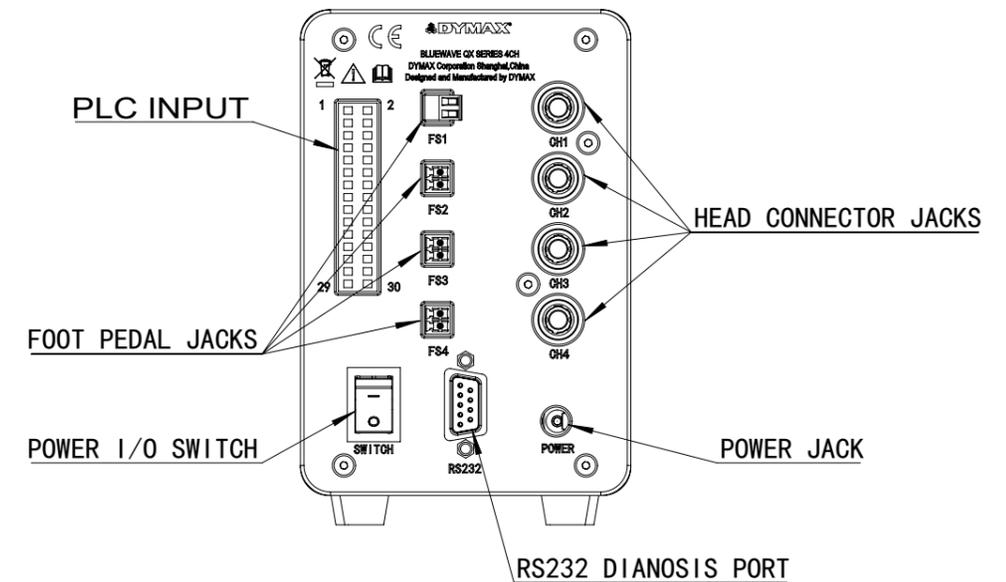
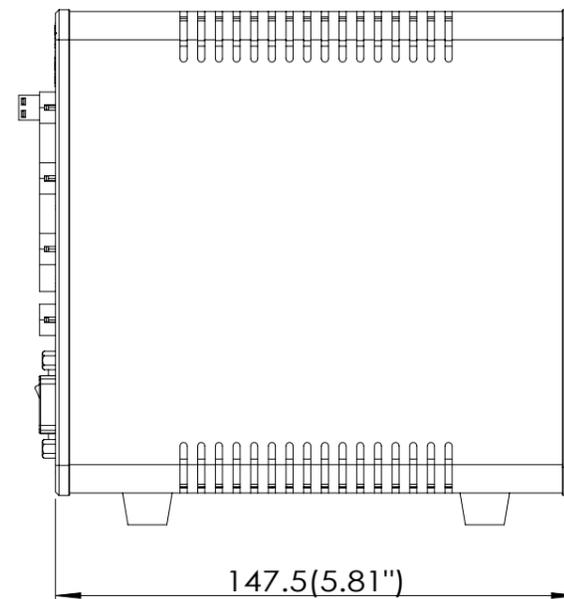
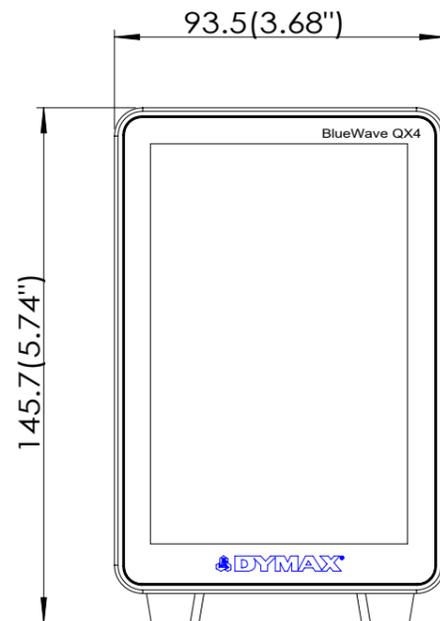


PLC INTERFACE			
INPUT		OUTPUT	
1	PLC ENABLE	COM	2
3	EXPOSURE1	LED STATUS 1	4
5	EXPOSURE2	LED STATUS 2	6
7	EXPOSURE3	LED STATUS 3	8
9	EXPOSURE4	LED STATUS 4	10
11	EXPOSURE ALL	LED STATUS ALL	12
13	LED INHIBIT 1	INHIBIT STATUS 1	14
15	LED INHIBIT 2	INHIBIT STATUS 2	16
17	LED INHIBIT 3	INHIBIT STATUS 3	18
19	LED INHIBIT 4	INHIBIT STATUS 4	20
21	MASTER INTERLOCK	INTERLOCK STATUS	22
23	PROG/ANALOG	COM	24
25	ANALOG INTENSITY	COM	26
27	INPUT RESERVE1	WARNING	28
29	COM	OUTPUT RESERVE 1	30

version	description	issued by	date
A1	initial	Kyo Zhao	



NOTES:

1. THE PARTS ARE NOT ALLOWED TO BUMP, SCRATCH OR RUST DURING ASSEMBLY.
2. THE FASTENERS SHOULD BE TIGHTENED ACCORDING TO THE SPECIFIED TORQUE.
3. INSPECT AND REMOVE SHARP ANGLES, BURRS AND FOREIGN MATTERAL FROM PARTS BEFORE ASSEMBLY

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1	ITEM	PN	NAME	QTY	UNIT	NOTE
	TOLERANCES UNLESS OTHERWISE SPECIFIED		DRAWN Kyo	DATE 2021/10/21		 TITLE: QX4 V2.0 CONTROLLER
	DIMENSIONS ARE IN INCHES FRACTIONAL ± 1/32 ONE PLACE DECIMAL X ± .03 TWO PLACE DECIMAL XX ± .01 THREE PLACE DECIMAL XXX ± .005 ANGULAR: ± 1°		CHECKED	DATE		
	REMOVE ALL BURRS & BREAK SHARP EDGES .1 - .3 R. OR CHAMFER		MANUFACTURING	DATE		
			Q.A.	DATE		
	SCALE: 1:2	SHEET 1 OF 1		SIZE A3	DWG. NO.	REV A1