

# Single-Pole Lightguide Installation Instructions

1. Remove the protective cover from the spot lamp's lightguide holder.
2. Remove the protective end caps from the lightguide. Visually inspect the two ends of the lightguide to verify no foreign material is present. The Dymax liquid-filled lightguide ends can be cleaned with isopropyl alcohol as required to remove foreign material and deposition from outgassing.
3. Insert the large end of the lightguide into the holder until it snaps into place.
4. If desired, the lightguide may be fastened into place by tightening the securing set screw installed in the lightguide holder. A hex wrench is provided with the unit for this purpose. The setscrew should be tightened gently to prevent damaging the lightguide.

Note: Multi-leg lightguides should be balanced by rotating the lightguide to obtain the desired UV intensity of each leg before tightening the setscrew.

5. The lightguide is now installed and is ready for use. The end of the lightguide should be periodically cleaned with isopropyl alcohol. Adhesive build-up may be removed from the end of the lightguide by using a razor blade or razor knife.

**Please Refer to Component User Guides for Detailed Operating Instructions.**



Figure 1. Lightguide Holder with protective cover and without



Figure 2. Tighten Set Screw with Hex Wrench

© 2003-2010 Dymax Corporation. All rights reserved. All trademarks in this guide, except where noted, are the property of, or used under license by Dymax Corporation, U.S.A.

**Please note that most dispensing and curing system applications are unique.** Dymax does not warrant the fitness of the product for the intended application. Any warranty applicable to the product, its application and use is strictly limited to that contained in Dymax's standard Conditions of Sale. Dymax recommends that any intended application be evaluated and tested by the user to insure that desired performance criteria are satisfied. Dymax is willing to assist users in their performance testing and evaluation by offering equipment trial rental and leasing programs to assist in such testing and evaluations. Data sheets are available for valve controllers or pressure pots upon request. QS016 01/10/2003

Dymax Corporation  
860.482.1010 | info@dymax.com | [www.dymax.com](http://www.dymax.com)

Dymax Europe GmbH  
+49 (0) 611.962.7900 | info\_de@dymax.com | [www.dymax.de](http://www.dymax.de)

Dymax Engineering Adhesives Ireland Ltd.  
+353.1.231.4696 | info\_ie@dymax.com | [www.dymax.ie](http://www.dymax.ie)

Dymax Oligomers & Coatings  
860.626.7006 | info\_oc@dymax.com | [www.dymax-oc.com](http://www.dymax-oc.com)

Dymax UV Adhesives & Equipment (Shanghai) Co. Ltd.  
+86.21.37285759 | dymaxasia@dymax.com | [www.dymax.com.cn](http://www.dymax.com.cn)

Dymax UV Adhesives & Equipment (Shenzhen) Co. Ltd.  
+86.755.83485759 | dymaxasia@dymax.com | [www.dymax.com.cn](http://www.dymax.com.cn)

Dymax Asia (H.K.) Limited  
+852.2460.7038 | dymaxasia@dymax.com | [www.dymax.com.cn](http://www.dymax.com.cn)

Dymax Asia Pacific Pte. Ltd.  
+65.6752.2887 | info\_ap@dymax.com | [www.dymax-ap.com](http://www.dymax-ap.com)

Dymax Korea LLC  
+82.2.784.3434 | info\_kr@dymax.com | [www.dymax.com/kr](http://www.dymax.com/kr)