Contents

Safety .......................................................................................................................... 3
Using Safe Operating Pressures ................................................................................ 3
Operating Specifications ............................................................................................. 3

Configuration Overview ............................................................................................ 4

Key System Connections ............................................................................................ 5

Dispensing Tips ........................................................................................................... 6

System Configurations .............................................................................................. 7

A - Systems Using a Cartridge Retainer ..................................................................... 8
Packaged Components ............................................................................................... 8
Assembled System ...................................................................................................... 9

B - Systems Using a Bottle Drop-In Tank ................................................................. 10
Packaged Components ............................................................................................ 10
Assembled System .................................................................................................... 11
Installing the Fluid Line to the Reservoir ............................................................... 12

C - Systems Using a 10-Gallon Pressure Tank ......................................................... 13
Packaged Components ............................................................................................ 13
Assembled System .................................................................................................... 13
Installing the Fluid Line to the Reservoir ............................................................... 15
Safety

Using Safe Operating Pressures

Pressurizing the components in the dispensing system beyond the maximum recommended pressure can result in the rupturing of components and serious personal injury. To minimize the risk of rupturing components and injury, do not exceed the maximum operating pressure of the components in your fluid dispensing system.

Operating Specifications

- Recommended compressed air supply pressure to air filter/regulator = 60 to 90 psi (4.14 to 6.21 bar)
- Recommended pressure setting at air filter/regulator = 75 psi (5.2 bar)
- Maximum pressure setting at air filter/regulator = 100 psi (6.9 bar)
- Power required = 110V power receptacle (customer supplied)
Configuration Overview

1 Controls
Dymax valves and digital controller provide precise and consistent actuation.
- Pneumatic function
- Footswitch, manual, or PLC controlled
- Easy to operate
- Manual or timed dispense mode

2 Dispensing Valve & Accessories
Dymax dispensing valves for handheld and bench-top applications deliver precision solutions for low- to high-viscosity materials. Various style tips and accessories are also available.

3 Reservoirs
Dymax carries a variety of material reservoirs to accommodate most dispensing applications.
- Range of volumes from 6 oz. cartridges to 10-gallon pressure tanks
- Easy change-over and control
Key System Connections

NOTE: Figures 1-4 apply to all systems.

Figure 1. Valve Air & Material Connections

Figure 2. Controller Connections, Rear Panel

Figure 3. High-Precision Regulator Connections

Figure 4. Filter Regulator Connections
Dispensing Tips

A variety of both needle and taper dispense tips in various lengths, gauges, and shapes are available from Dymax. Tip selection is critical when precision is required and the length, shape, and size of the tip used will define the shape of the fluid deposit and the performance of your dispense system.

The following tips are included with this system, and are recommended for use with the Model 485 dispensing valve. Either tip kit can be used depending on the exact viscosity and application.

**P3423 Dispensing Tip Kit for Medium- to High-Viscosity Materials (>500 cP)**

<table>
<thead>
<tr>
<th>Part #</th>
<th>Color</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>P3169</td>
<td>Amber</td>
<td>15 GA Needle Tip</td>
</tr>
<tr>
<td>P3170</td>
<td>Green</td>
<td>18 GA Needle Tip</td>
</tr>
<tr>
<td>P3232</td>
<td>Green</td>
<td>18 GA Tapered Tip</td>
</tr>
<tr>
<td>P3247</td>
<td>Red</td>
<td>25 GA Tapered Tip</td>
</tr>
</tbody>
</table>

Additional kits are available (sold separately) for a range of applications using lower viscosity materials.
System Configurations

A  Systems Using a Cartridge Retainer (p. 8-9)

B  Systems Using a Bottle Drop-In Tank (p. 10-12)

C  Systems Using a 10-Gallon Pressure Tank (p. 13-15)
A - Systems Using a Cartridge Retainer

Packaged Components

- **T17423** Tube Assembly, ⅜ to ¼ NPT
- **T11146** DVC-345 Controller
- **T15279** Lab Stand, 24" [5.08 cm]
- **T15449** Mounting Assembly
- **Model 455 Valve**
  - .125" Black PE Tubing **T17555**
  - .095" Black Teflon Tubing **T17552**
  - .066" Black Teflon Tubing **T16029**
- **Cartridge Reservoirs**
  - 6 oz **T15257**
  - 12 oz **T14085**
  - 20 oz **T15223**
- **T17725** System User Guide
- **T16786** Controller Air Line Kit
- **T16789** Reservoir Air Line Kit
- **T16307** Filter Regulator
- **T16629** High-Precision Regulator
Assembled System

User Supplied Items

<table>
<thead>
<tr>
<th></th>
<th>Spare Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>60-90 psi air supply, ¼ NPT male fitting</td>
<td>⅛&quot; male to ¼&quot; quick-disconnect fitting</td>
</tr>
<tr>
<td>110V power receptacle</td>
<td></td>
</tr>
</tbody>
</table>
B - Systems Using a Bottle Drop-In Tank

Packaged Components

- **T11146**  DVC-345 Controller
- **T17423** Tube Assembly, ⅜ to ¼ NPT
- **T17555** System User Guide
- **T16786** Controller Air Line Kit
- **T16789** Reservoir Air Line Kit
- **T16307** Filter Regulator
- **T15279** Lab Stand, 24" [5.08 cm]
- **T15449** Mounting Assembly
- **T17004** 1 Gallon Bottle Drop-In Tank
- **T16786** Controller Air Line Kit
- **T16789** Reservoir Air Line Kit
- **Model 455 Valve**
  - .125" Black PE Tubing  **T17555**
  - .095" Black Teflon Tubing  **T17552**
  - .066" Black Teflon Tubing  **T16029**
Assembled System

User Supplied Items

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</thead>
<tbody>
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<td>¼&quot; male to ¼&quot; quick-disconnect fitting</td>
</tr>
<tr>
<td>110V power receptacle</td>
<td>♫</td>
</tr>
</tbody>
</table>

Spare Parts

T17004
1 Gallon Bottle Drop-In Tank

T11146
DVC-345 Controller

T16307
Filter Regulator

T16786
Controller Air Line Kit

T16789
Reservoir Air Line Kit

T17423
Tube Assembly, ¼ to ¼ NPT

T15449
Mounting Assembly

T15279
Lab Stand, 24"[5.08 cm]

Model 455 Valve
.125" Black PE Tubing T17555
.095" Black Teflon Tubing T17552
.066" Black Teflon Tubing T16029

P3423
Dispense Tip Kit
Installing the Fluid Line to the Reservoir

Tube length from top of fitting: 14.5"
End of tubing must be cut at an angle.

1-Liter Bottle

1-Gallon Bottle
C - Systems Using a 10-Gallon Pressure Tank

Packaged Components

- **Model 455 Valve**
  - .125" Black PE Tubing **T17555**
  - .095" Black Teflon Tubing **T17552**
  - .066" Black Teflon Tubing **T16029**

- **10-Gallon Pressure Tank** **T16864**

- **DVC-345 Controller** **T11146**

- **Controller Air Line Kit** **T16786**

- **Reservoir Air Line Kit** **T16789**

- **Filter Regulator** **T16307**

- **Tube Assembly, ¾ to ¼ NPT** **T17423**

- **Lab Stand, 24" [5.08 cm]** **T15279**

- **Mounting Assembly** **T15449**

- **System User Guide** **T17555**
## Assembled System

- **Model 455 Valve**
  - .125" Black PE Tubing
  - .095" Black Teflon Tubing
  - .066" Black Teflon Tubing

- **T11146** DVC-345 Controller
- **T16786** Controller Air Line Kit
- **T16789** Reservoir Air Line Kit
- **T17423** Tube Assembly, ¾ to ¾ NPT
- **T16307** Filter Regulator
- **T15449** Mounting Assembly
- **P3423** Dispense Tip Kit
- **T15279** Lab Stand, 24"[5.08 cm]
- **T16864** 10-Gallon Pressure Tank

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### User Supplied Items

- 60-90 psi air supply, ¾ NPT male fitting
- 110V power receptacle

### Spare Parts

- ¾” male to ¼” quick-disconnect fitting
Installing the Fluid Line to the Reservoir

Tube to be flush with the bottom of the lid tube
Please note that most dispensing and curing system applications are unique. Dymax does not warrant the fitness of the product for the intended application. Any warranty applicable to the product, its application and use is strictly limited to that contained in Dymax’s standard Conditions of Sale. Dymax recommends that any intended application be evaluated and tested by the user to insure that desired performance criteria are satisfied. Dymax is willing to assist users in their performance testing and evaluation. Data sheets are available for valve controllers or pressure pots upon request.